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# ***Harmonics and Solution for Port Cranes***

Shashank Mathur / Niranjan Patil / Marcelo Lara

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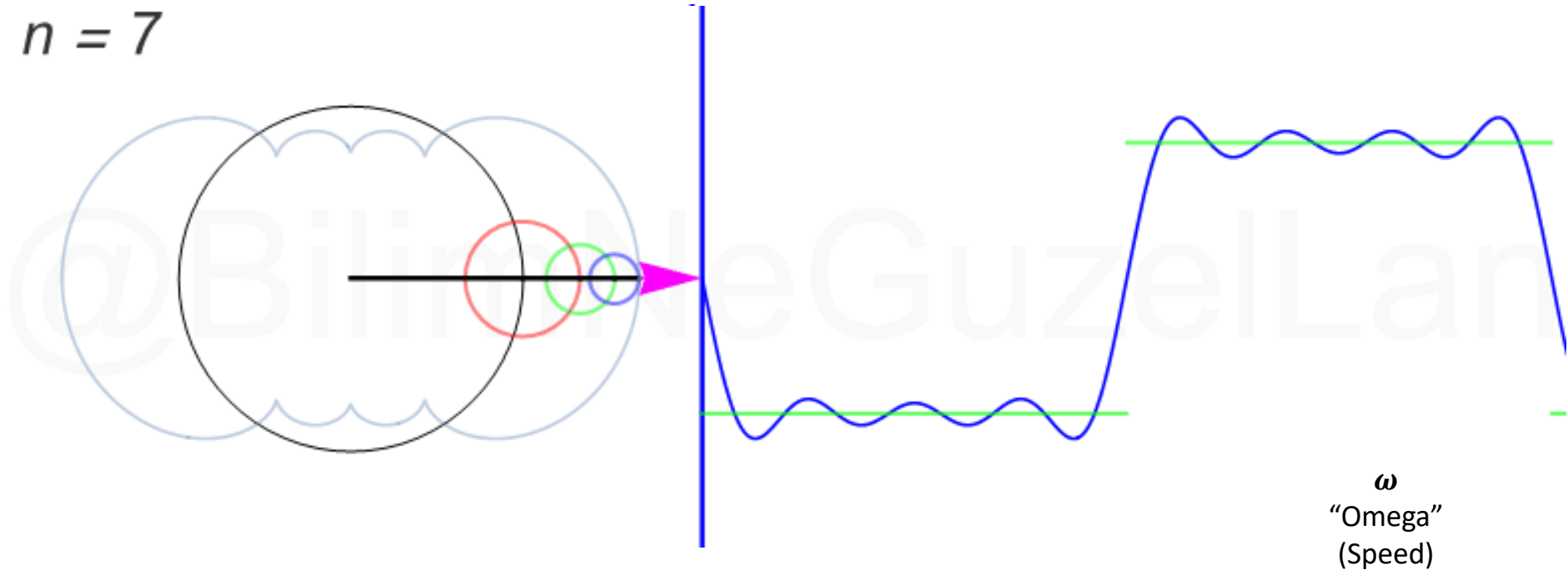
# Presentation Outline:

- 1. What are Harmonics?**
- 2. Harmonics in Port System**
- 3. How bad can it get?**
- 4. How to fix it?**

# What are Harmonics?

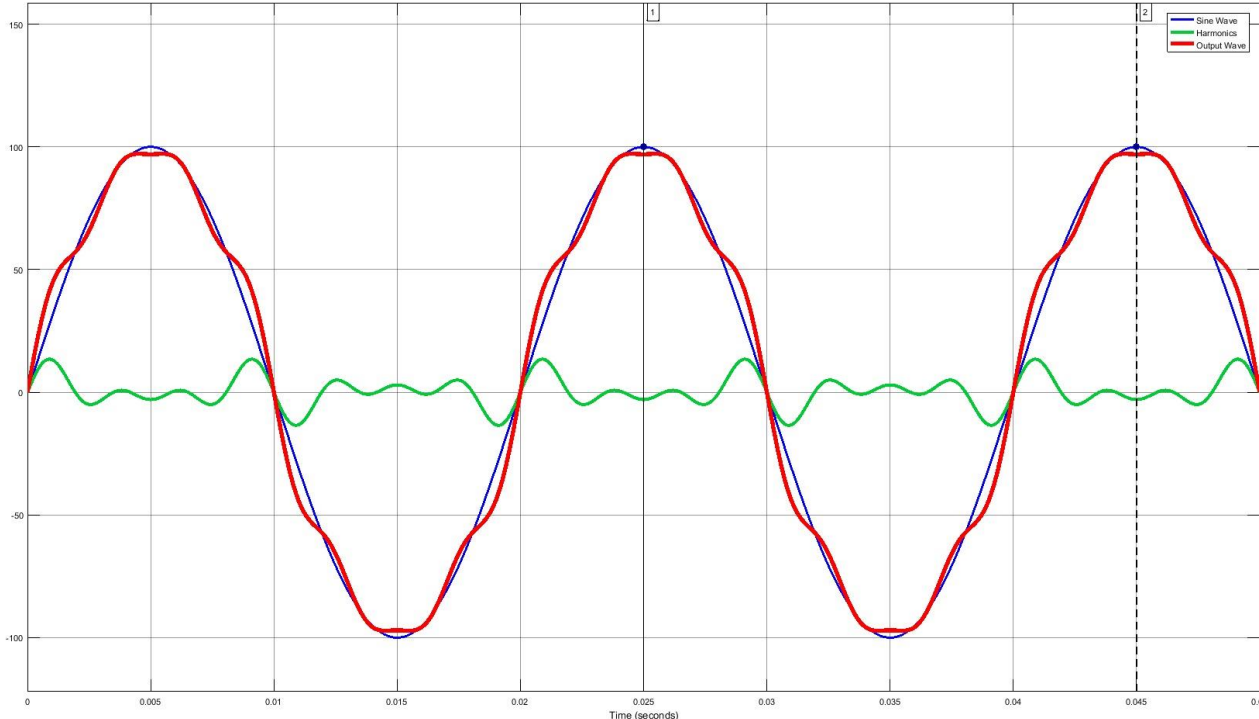
# Let's understand using a circle

$n = 7$



3rd harmonic wave Sine wave

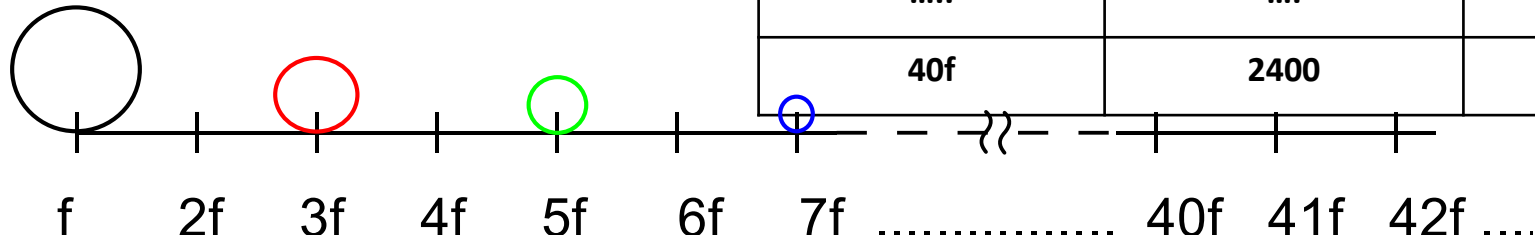
# No perfect sine wave in reality



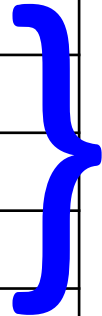
# Harmonic Spectrum

$$\omega = 2\pi f$$

## Harmonic Spectrum



Spectrum	(Hz)	n
f = 60 Hz	60	1
2f	120	2
3f	180	3
5f	300	5
7f	420	7
.....	....	....
40f	2400	40



# Port & Harmonics

# Where do Harmonics come from?



# Sources of Harmonics on a crane

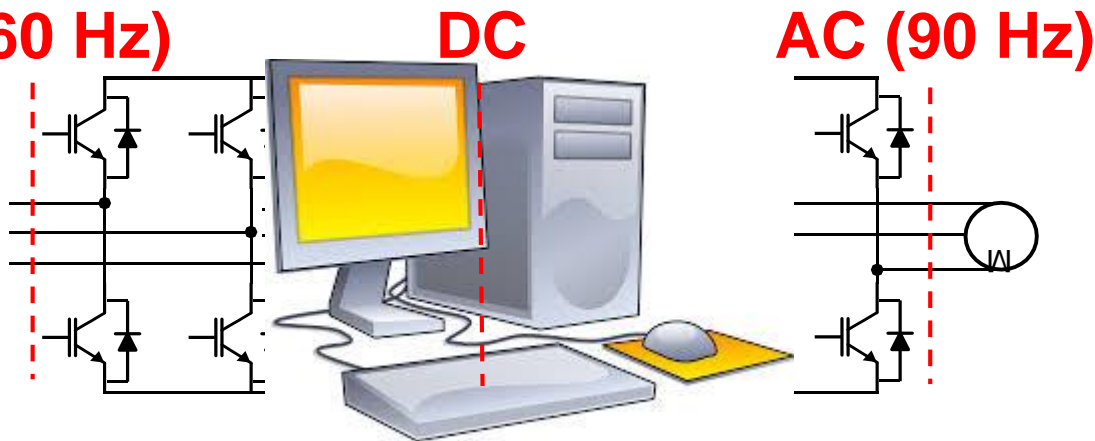
1. Variable Frequency AC Drives

2. DC Drives

3. UPS

4. Computers

5. Non-Linear Auxiliary loads



# Negative Impacts of harmonics

# Negative Impacts of harmonics:

## 1. Heating

1. Bigger equipment - more cost

2. Wasted energy

3. Premature equipment failure

2. Poor power quality and penalties from Utilities.

# Negative Impacts of harmonics (cont.):

**3. Premature failure of Aux equipment including near by office equipment such as AC, lights, Computers, Printers etc.**

**4. Interferes with crane control circuits.**

# How much is too much?

**IEEE Standard 519 - 2014**

# IEEE Standard 519 - 2014

Table 2—Cu

$I_{sc}/I_L$
< 20 <sup>c</sup>
20 < 50
50 < 100
100 < 1000
> 1000

<sup>a</sup>Even harm  
<sup>b</sup>Current di  
<sup>c</sup>All power  
of actual  $I_{sc}$   
where  
 $I_{sc} = ma$   
 $I_L = ma$   
at t

IEEE STANDARDS ASSOCIATION

## IEEE Recommended Practice and Requirements for Harmonic Control in Electric Power Systems

IEEE Power and Energy Society

Sponsored by the  
Transmission and Distribution Committee

IEEE Std 519™-2014  
(Revision of  
IEEE Std 519-1992)

TDD
5.0
8.0
12.0
15.0
20.0

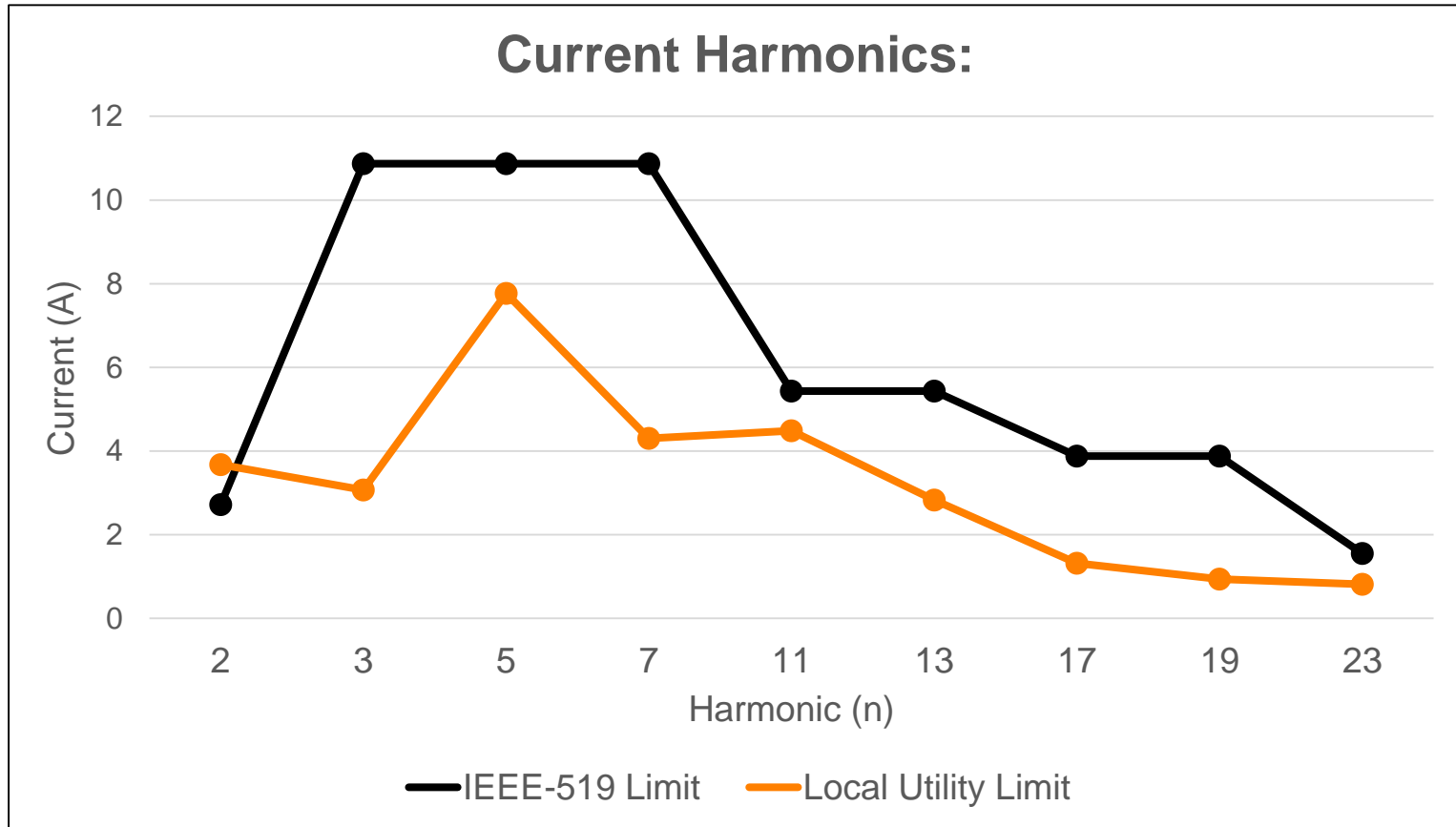
not allowed.  
on, regardless

# Local Harmonics Limit can be different...

## What about Local Utility?

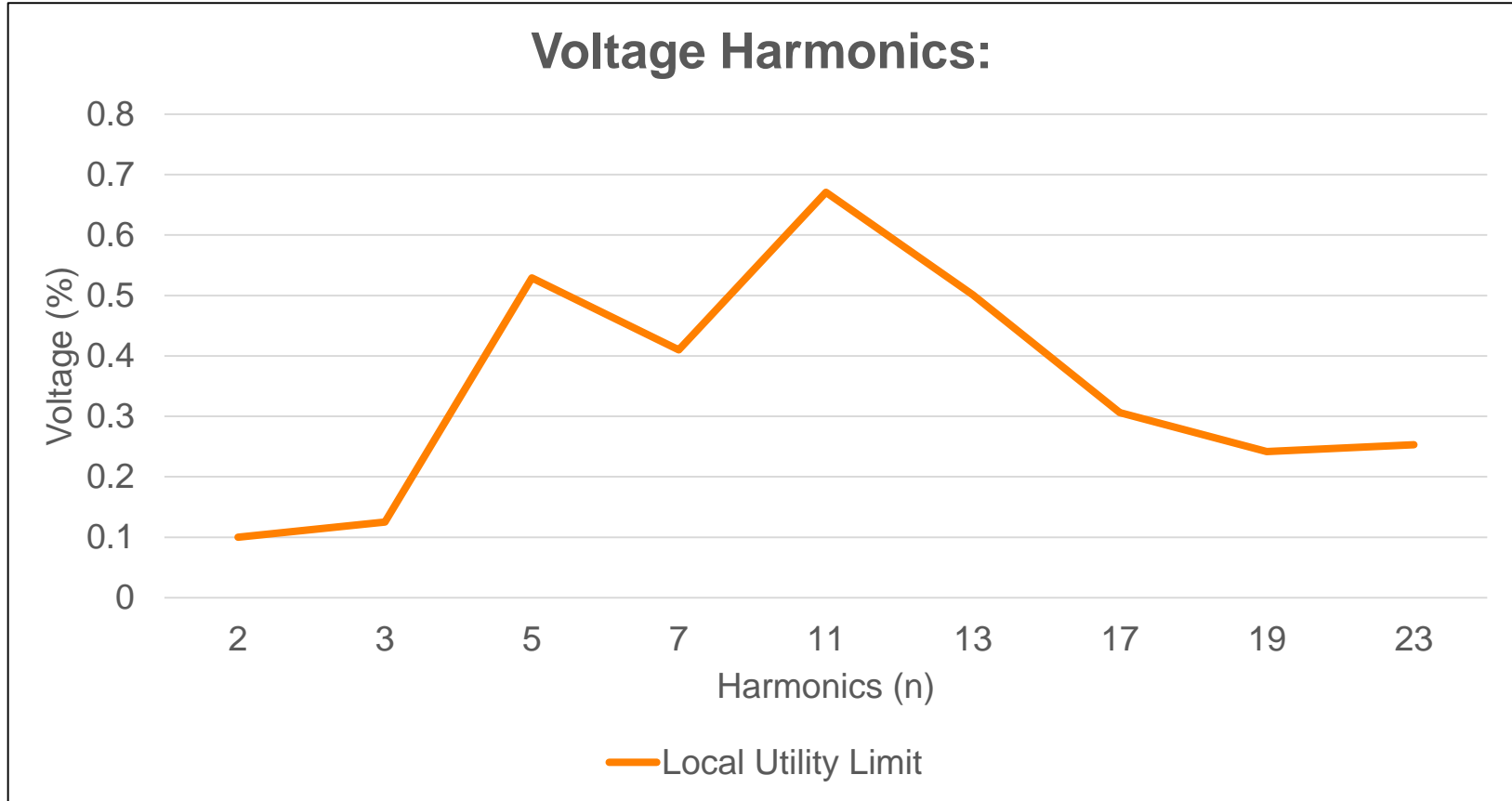
Harmonic (n)	Voltage Limit (%)	Current Limit (A)
2	0.100	3.67
3	0.125	3.07
4	0.100	1.84
5	0.529	7.77
6	0.100	1.22
7	0.410	4.30
...	...	...

# Comparison: IEEE vs Local Limits





# Voltage distortion - Local Limits

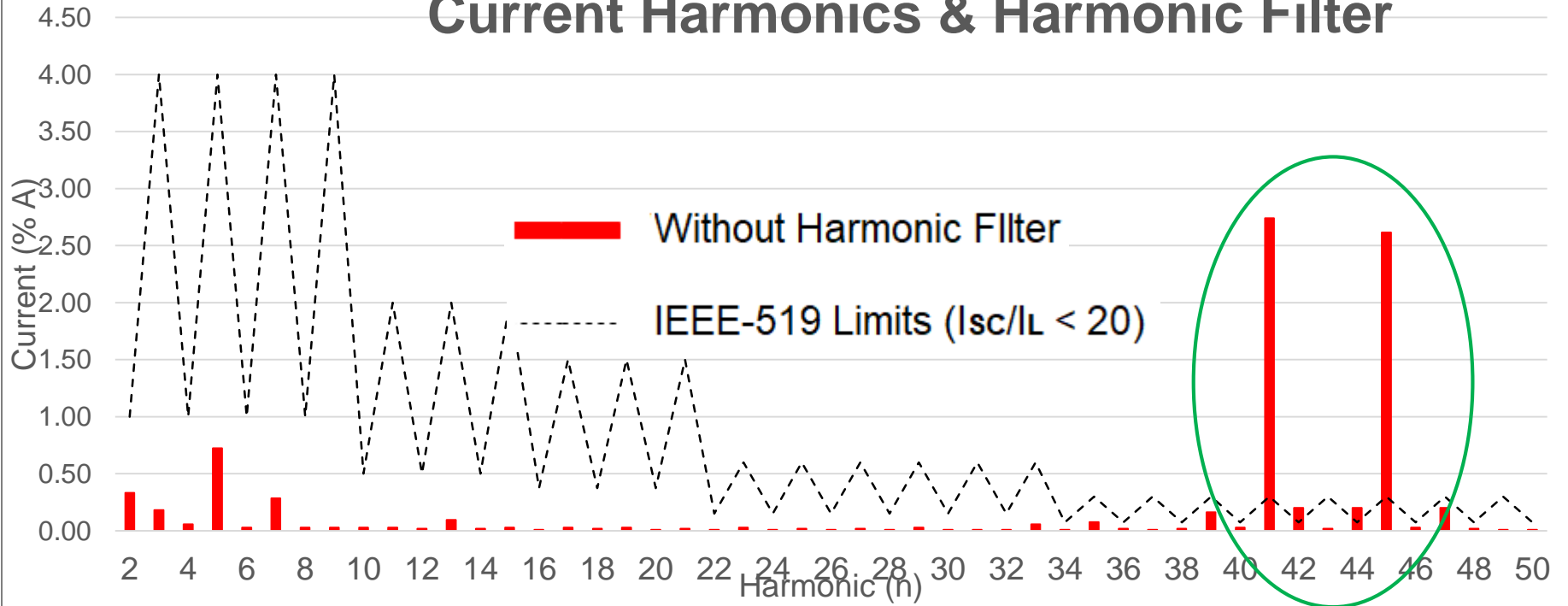


# Solution

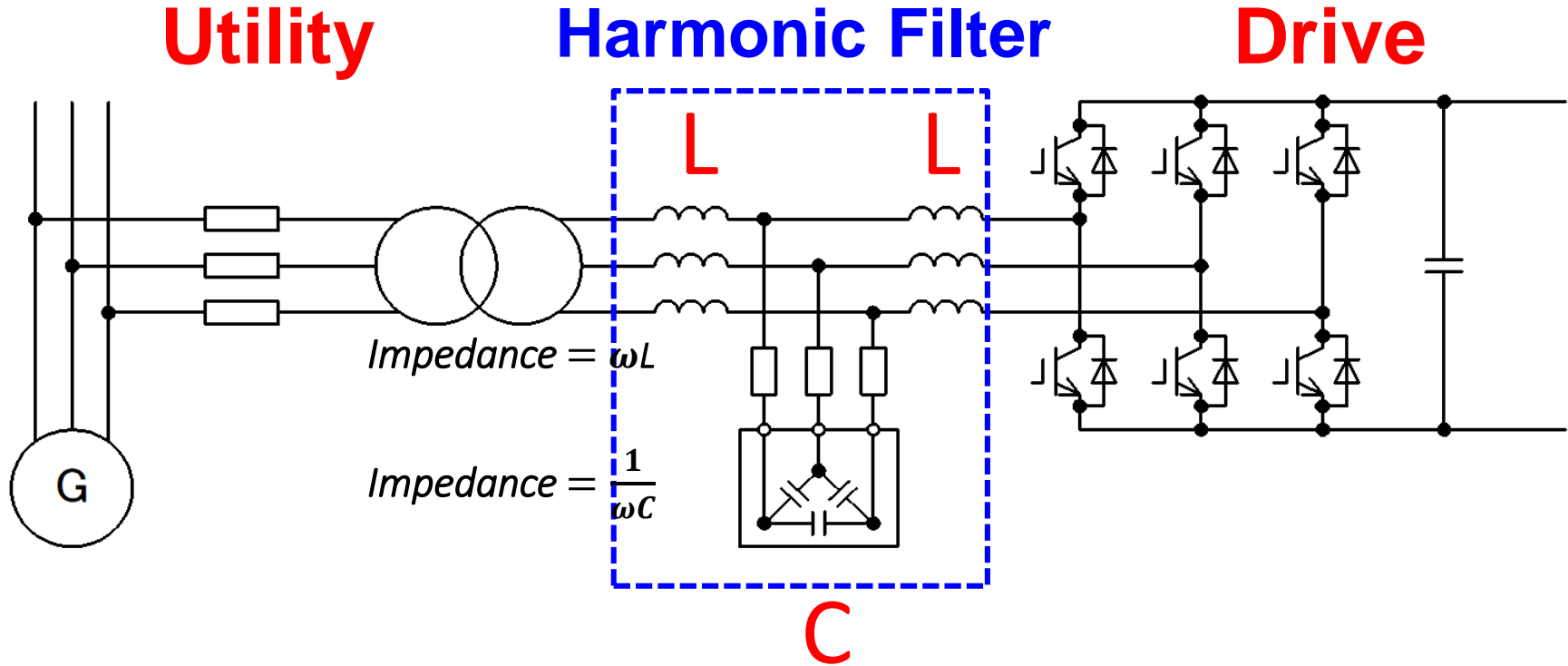
## Harmonic Filter

# Harmonics from Drives ...

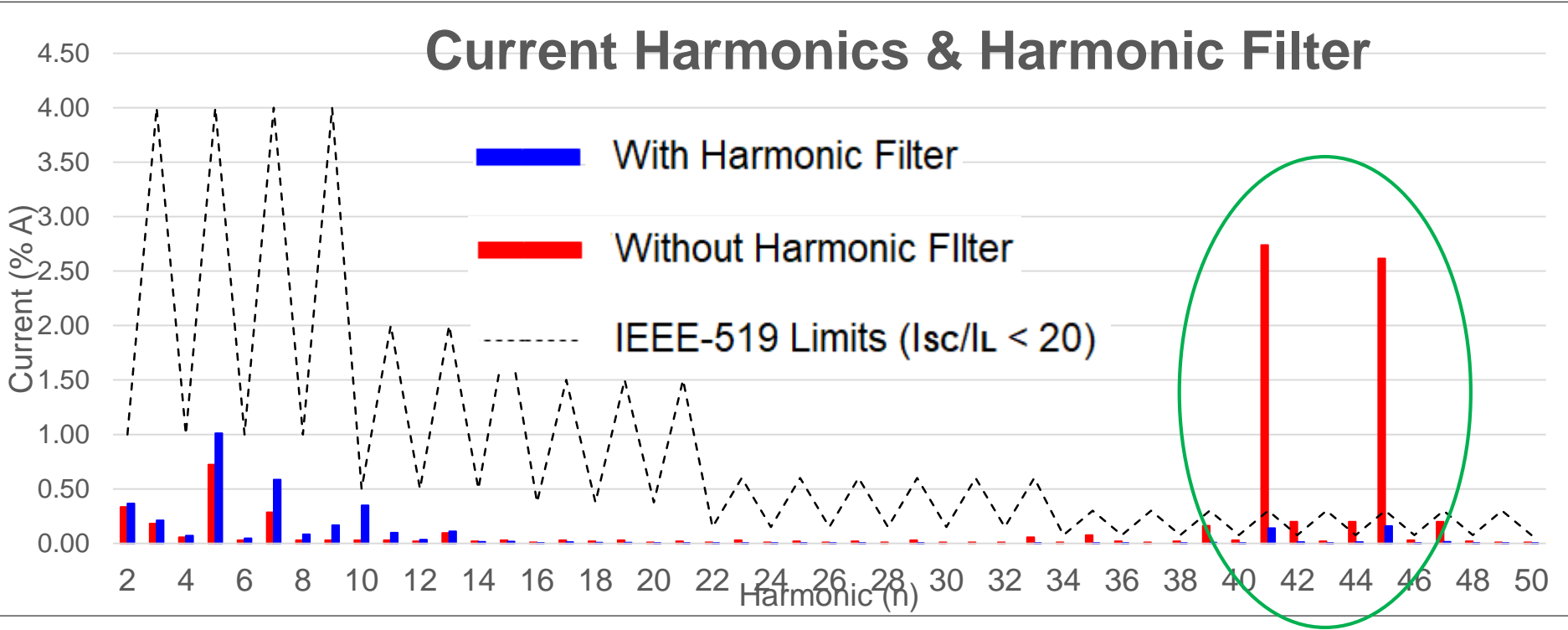
## Current Harmonics & Harmonic Filter



# Harmonic Filter



# With Harmonic Filter ...



# Harmonic Filter

**Is IEEE Std. 519 filter sufficient?**

# Case 1:

**7 ASC + 4 QC vs 12 ASC + 5 QC**

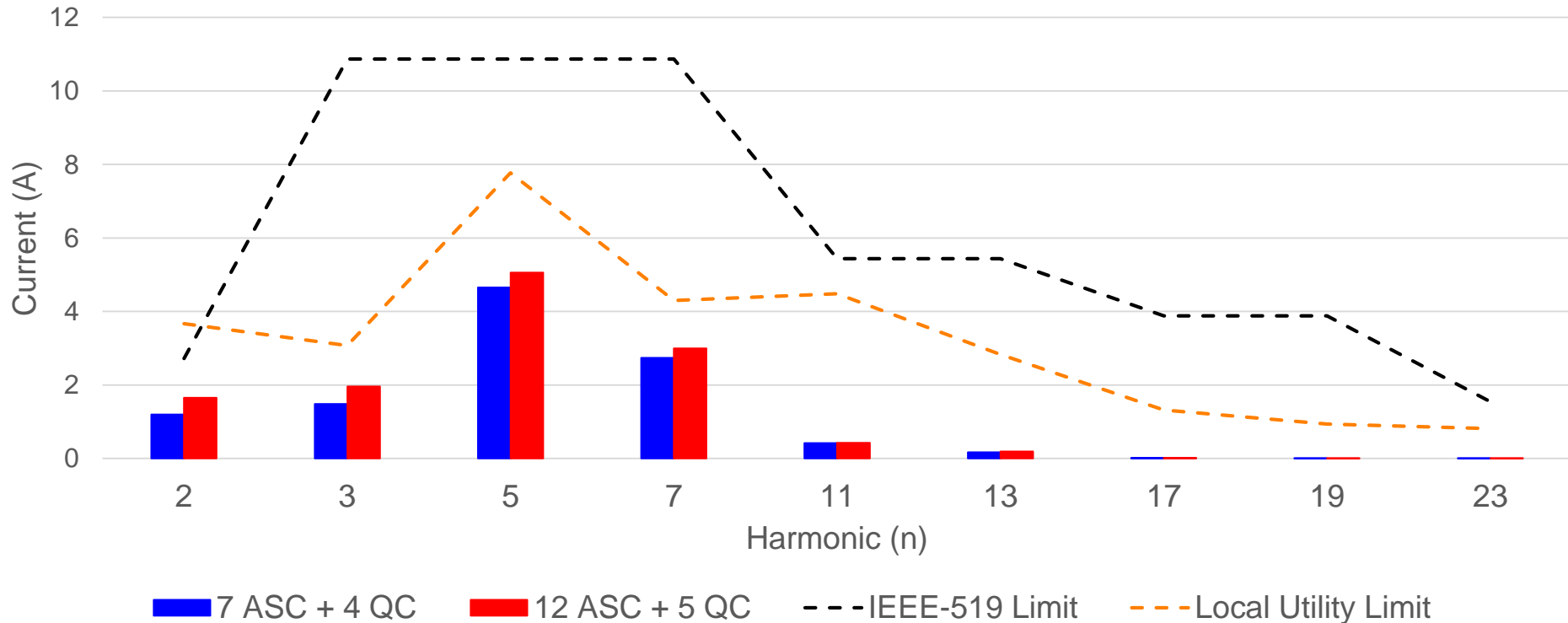
**(Scenario 1)**

**(Scenario 2)**

- **Impacts of increasing # cranes**
- **Each crane contributes**

# Less Cranes v/s More Cranes

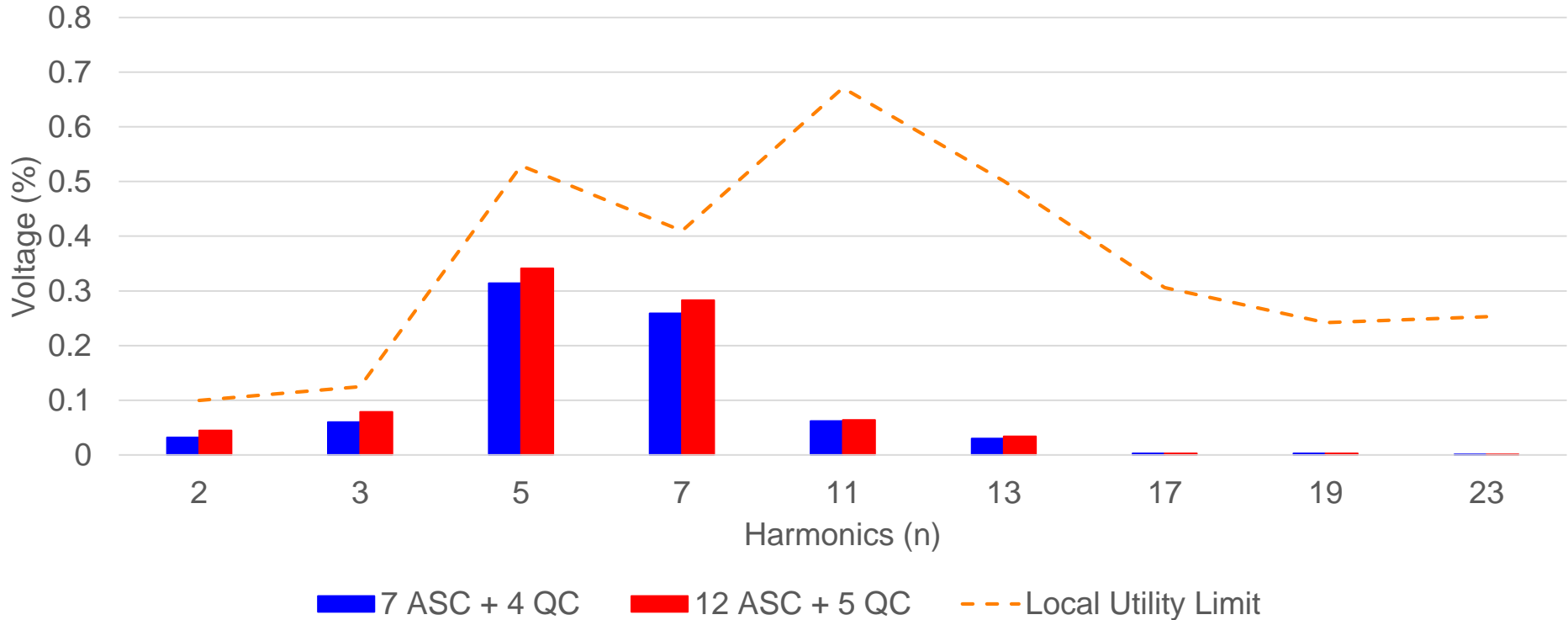
Current Harmonics: **7ASC/ 4QC** vs **12ASC/ 5QC**





# Less Cranes v/s More Cranes

Voltage Harmonics: **7ASC/ 4QC** vs **12ASC/ 5QC**



# Scenario 3:

## Critical # of cranes

**(Scenario 3): 22 ASC + 7 QC**

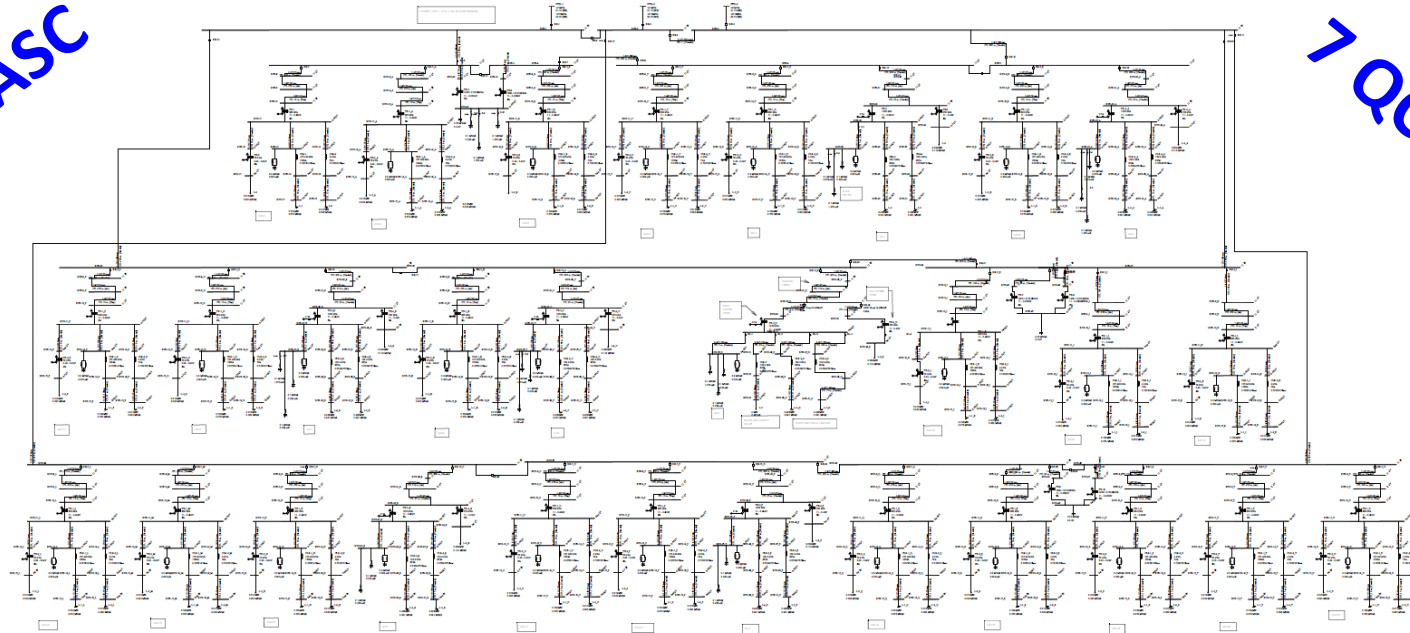
- **5<sup>th</sup> , 7<sup>th</sup> harmonics exceeded**
- **Standard v/s Custom Design**

# With Port Expansion ...

**More cranes operating at the same time,  
increase harmonic injection !**

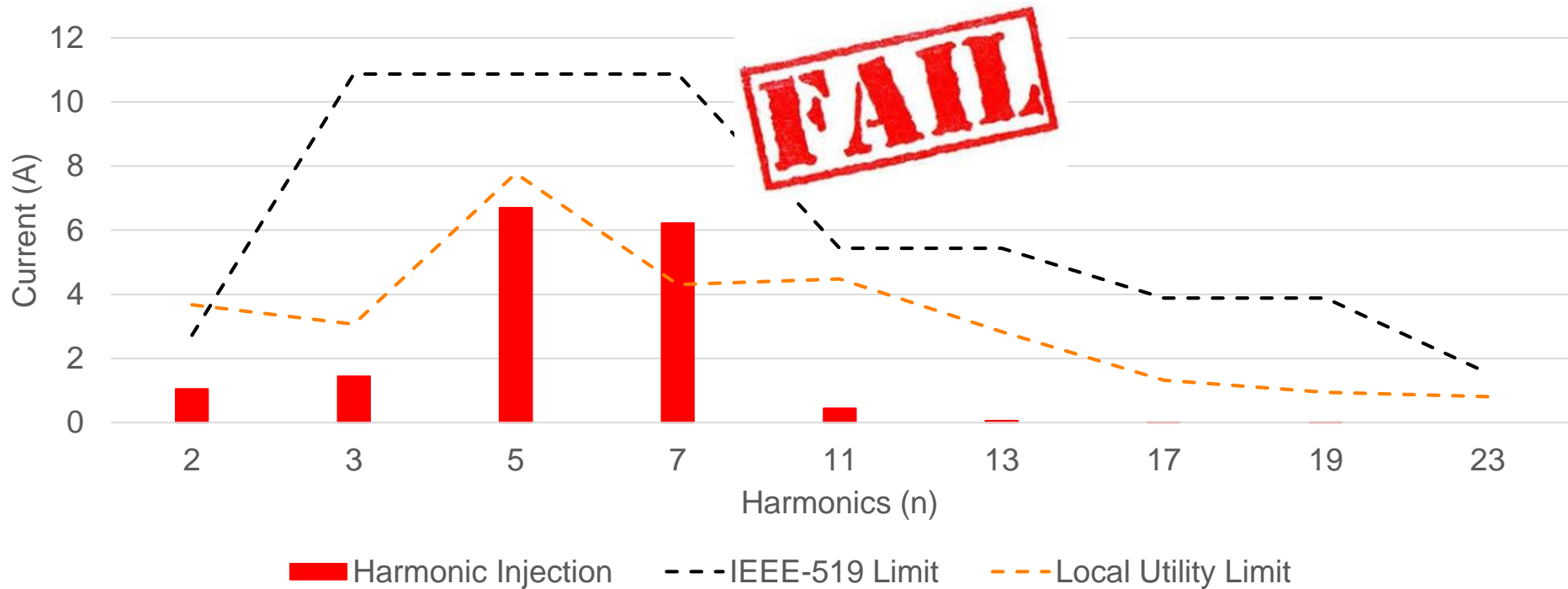
22 ASC

7 QC



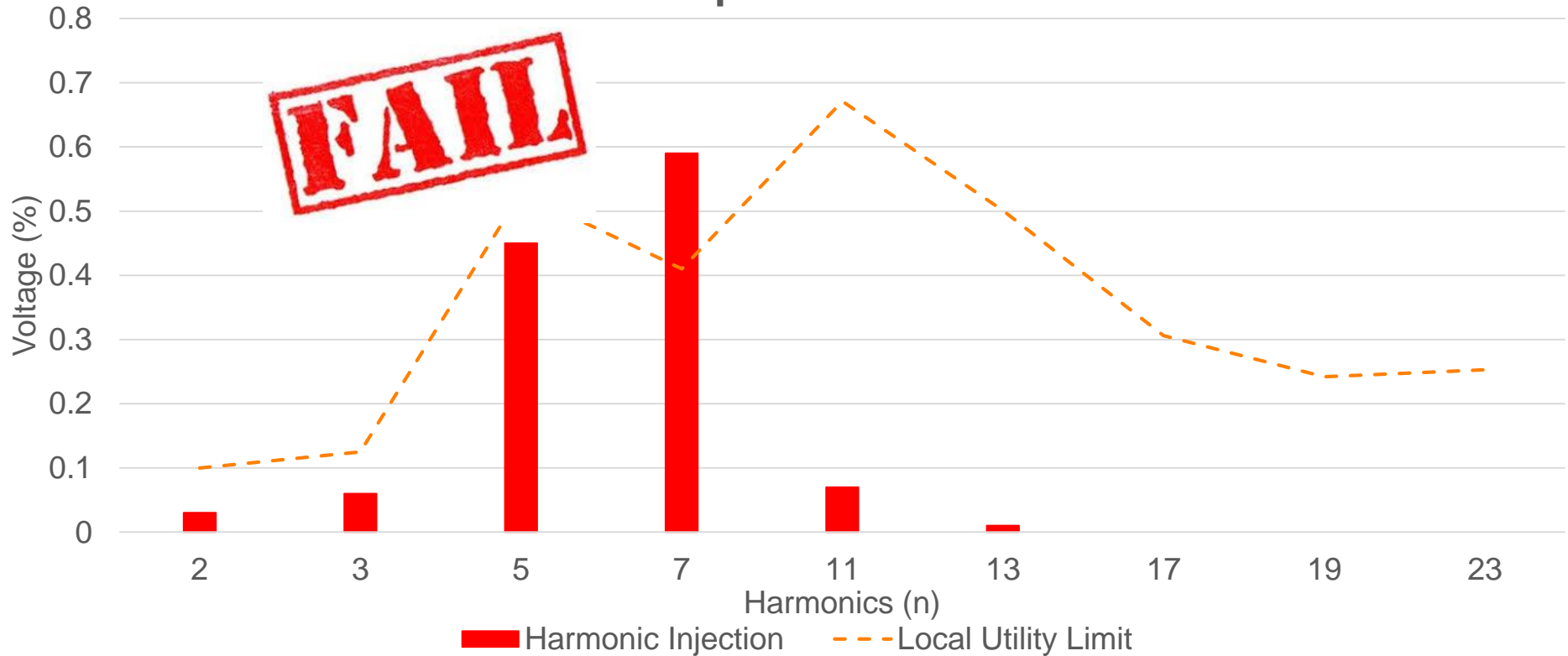
# Problem: 5<sup>th</sup> and 7<sup>th</sup> harmonics

Standard filter **fails** to keep 5<sup>th</sup> and 7<sup>th</sup> harmonics under limit



# Problem: 5<sup>th</sup> and 7<sup>th</sup> harmonics

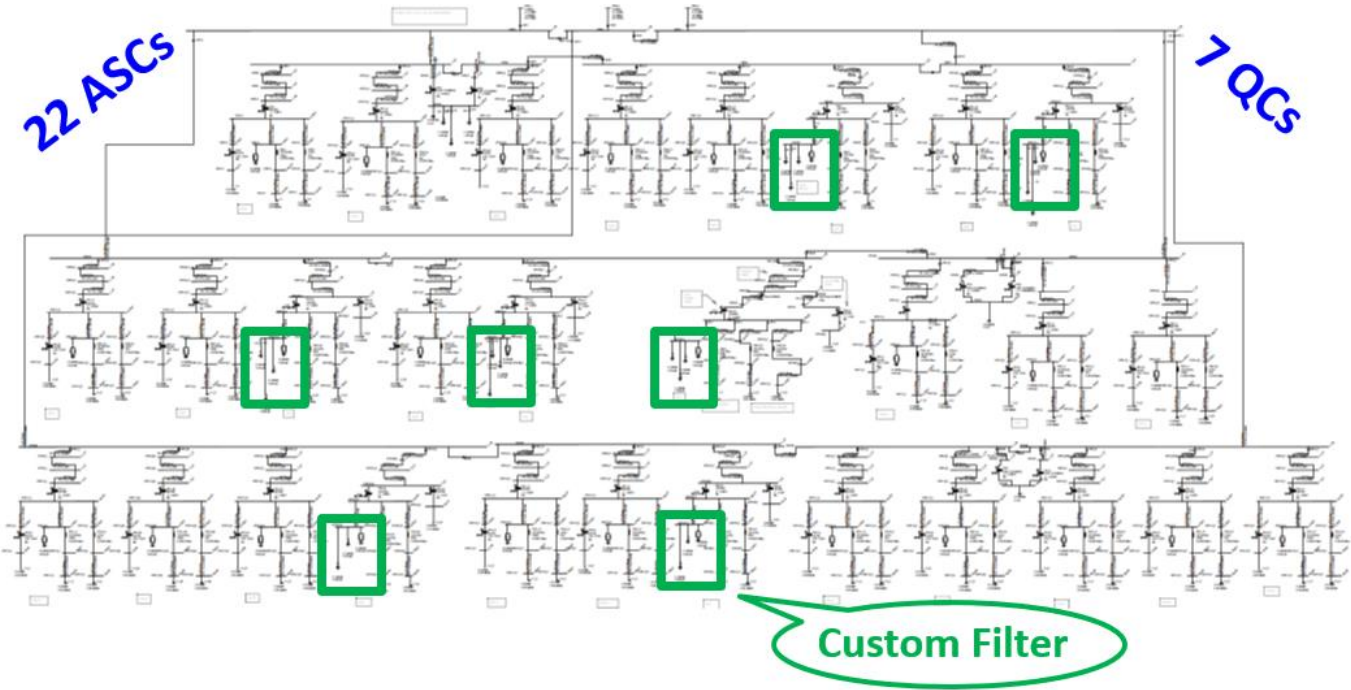
Standard filter **fails** to keep 5<sup>th</sup> and 7<sup>th</sup> harmonics under limit



# What about Custom Harmonic Filter?

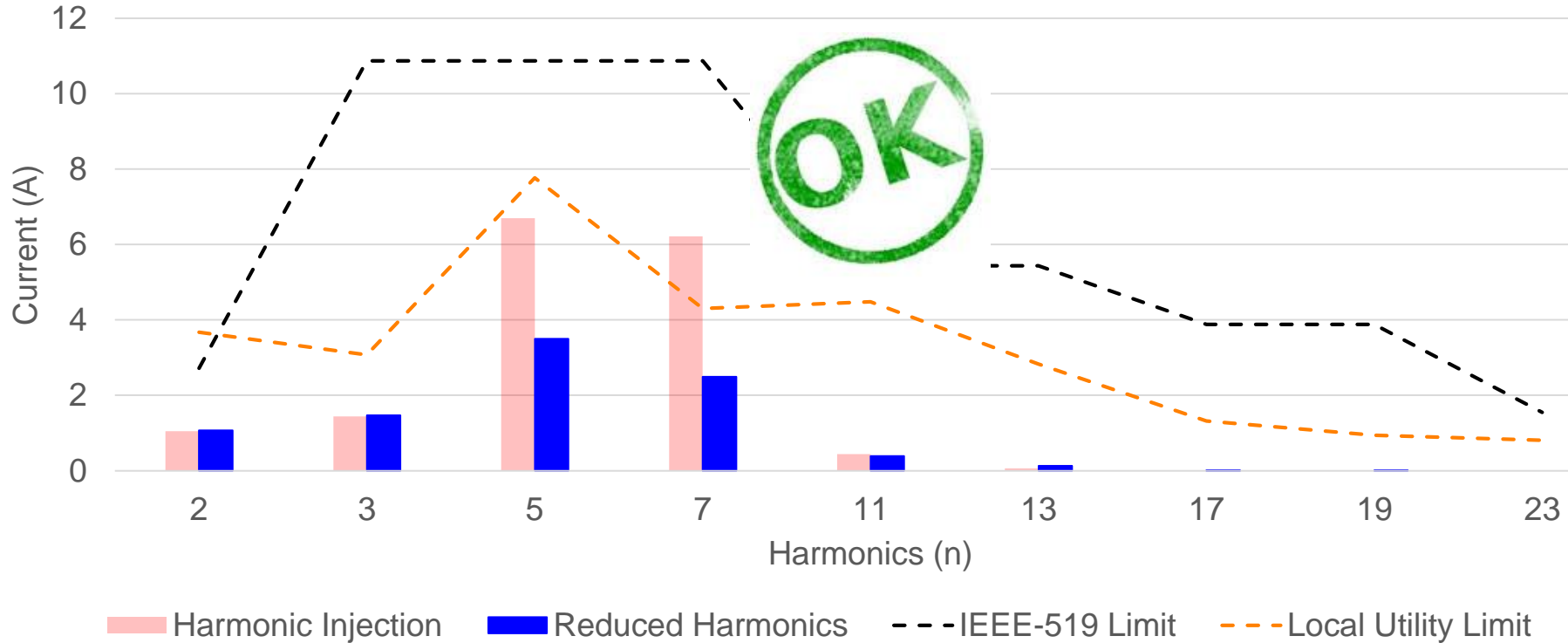
# After adding Custom Filter ...

**Notch Branches added to Quay Cranes**



# 5<sup>th</sup> and 7<sup>th</sup> harmonics are **suppressed**

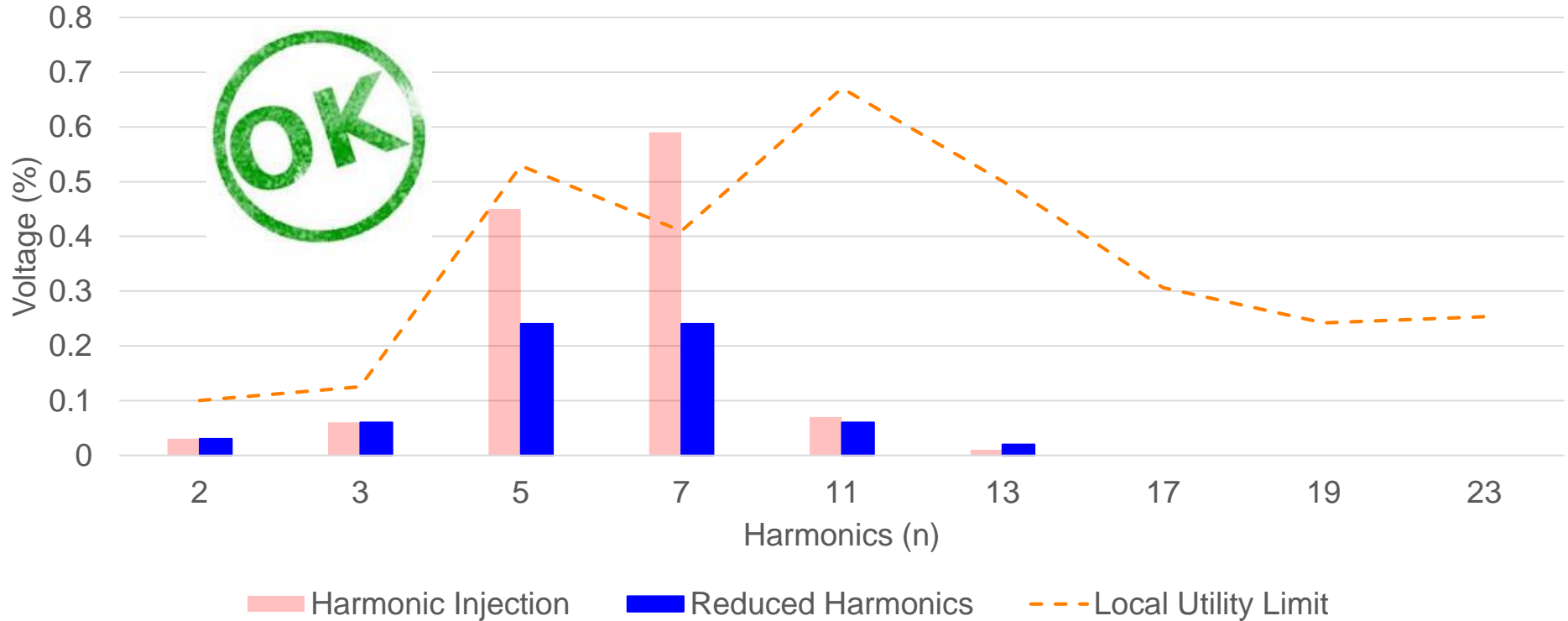
## Custom Harmonic Filter – Current Harmonics





# 5<sup>th</sup> and 7<sup>th</sup> harmonics are **suppressed**

## Custom Harmonic Filter – Voltage Harmonics



# Summary

- **Local Utility Limits may be more stringent than IEEE-519.**
- **Harmonic distortion at PCC increases as more cranes are operated.**

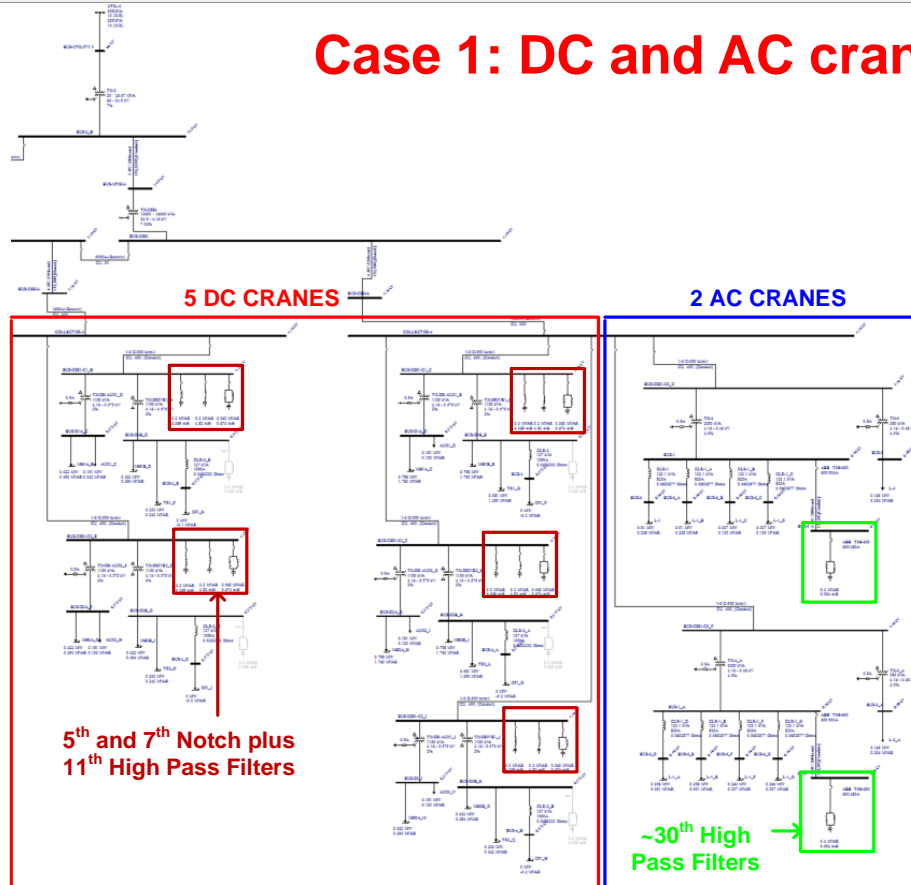
**A custom filter based on the model of entire port including future expansion meets IEEE std. 519 and local utility requirements at PCC.**

## Summary (cont.)

**A custom filter based on the model of entire port including future expansion meets IEEE Std. 519 as well as applicable local utility requirements at PCC.**

# DC Cranes and AC Cranes. Case 1

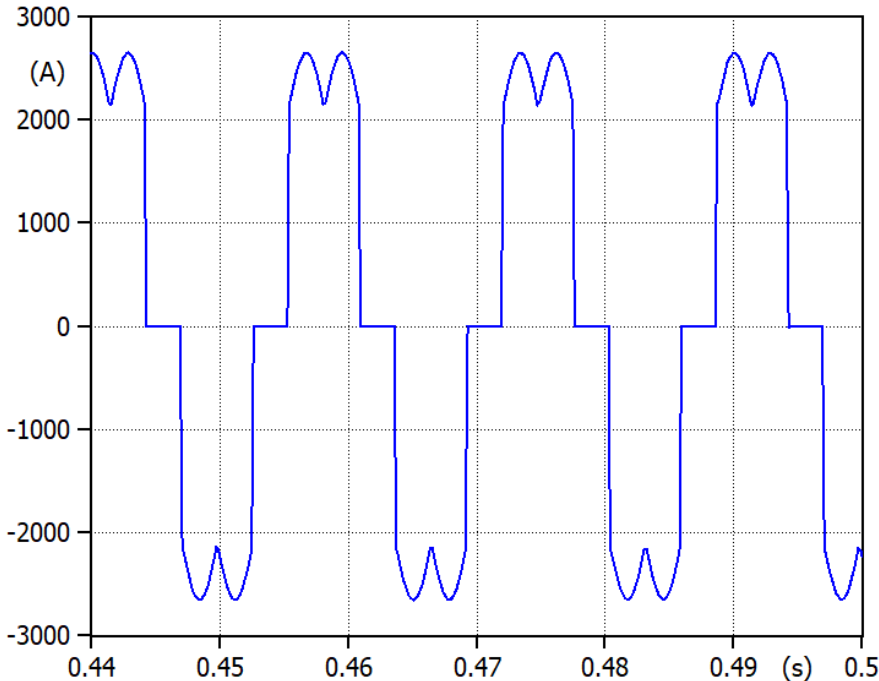
## Case 1: DC and AC cranes with Filters.



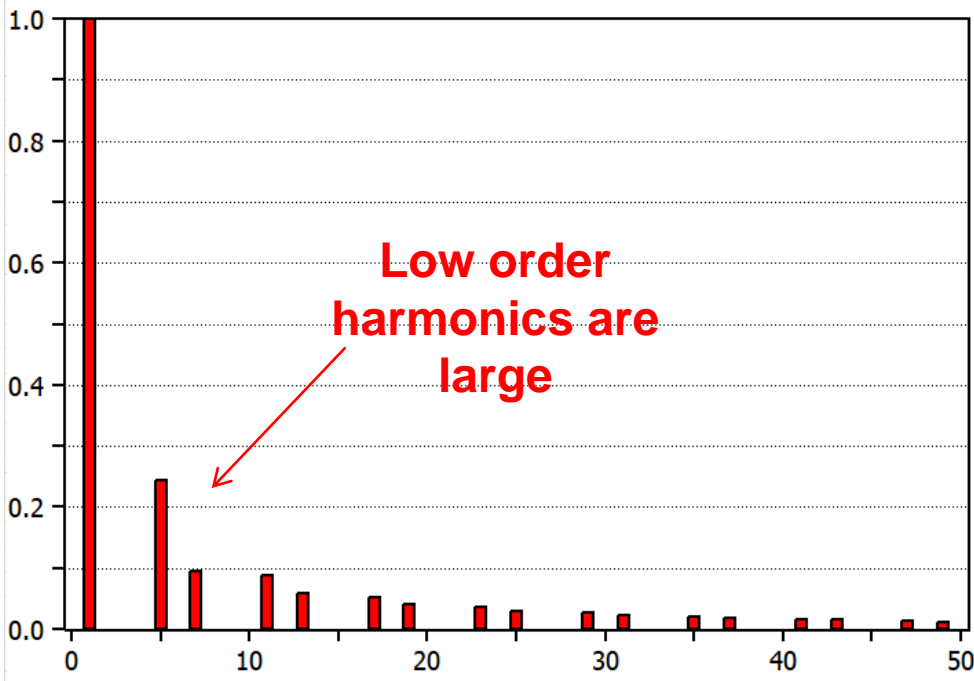
**DC and AC cranes inject harmonics with substantially different spectrums**

# 6 Pulse DC Drive Current

## Waveform

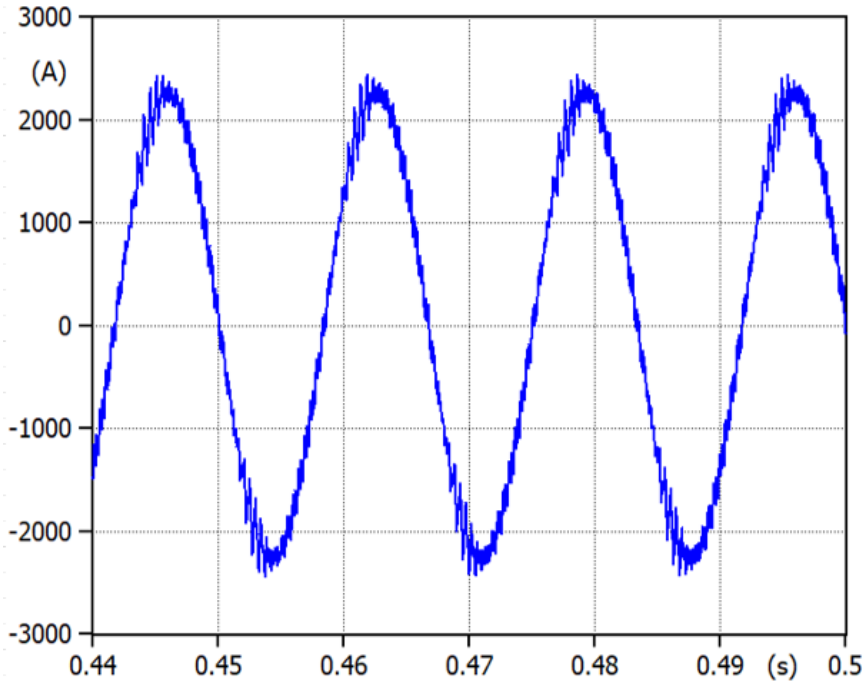


## Spectrum

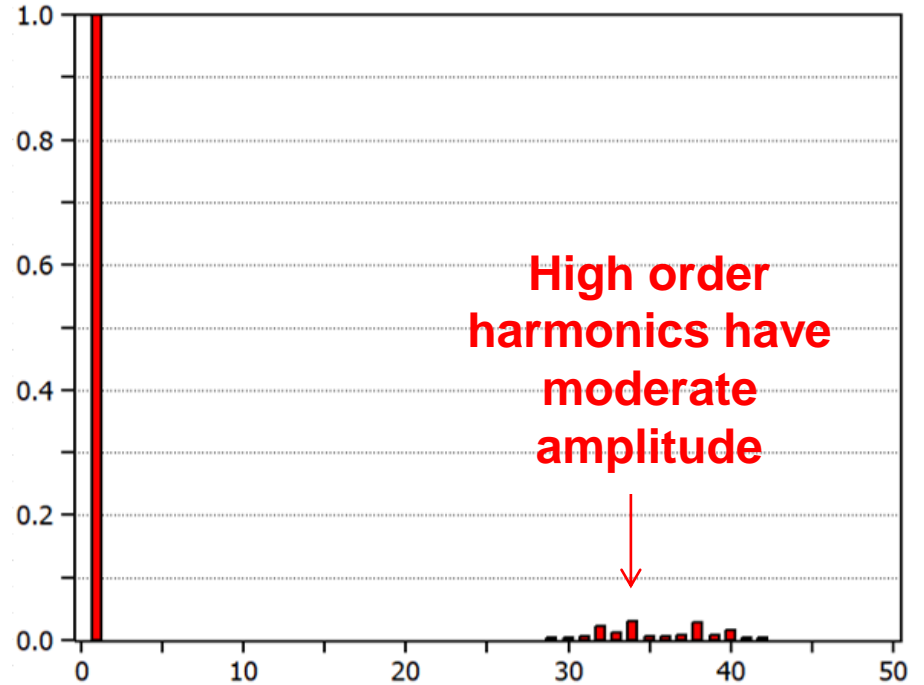


# 2 Levels IGBT Drive Current

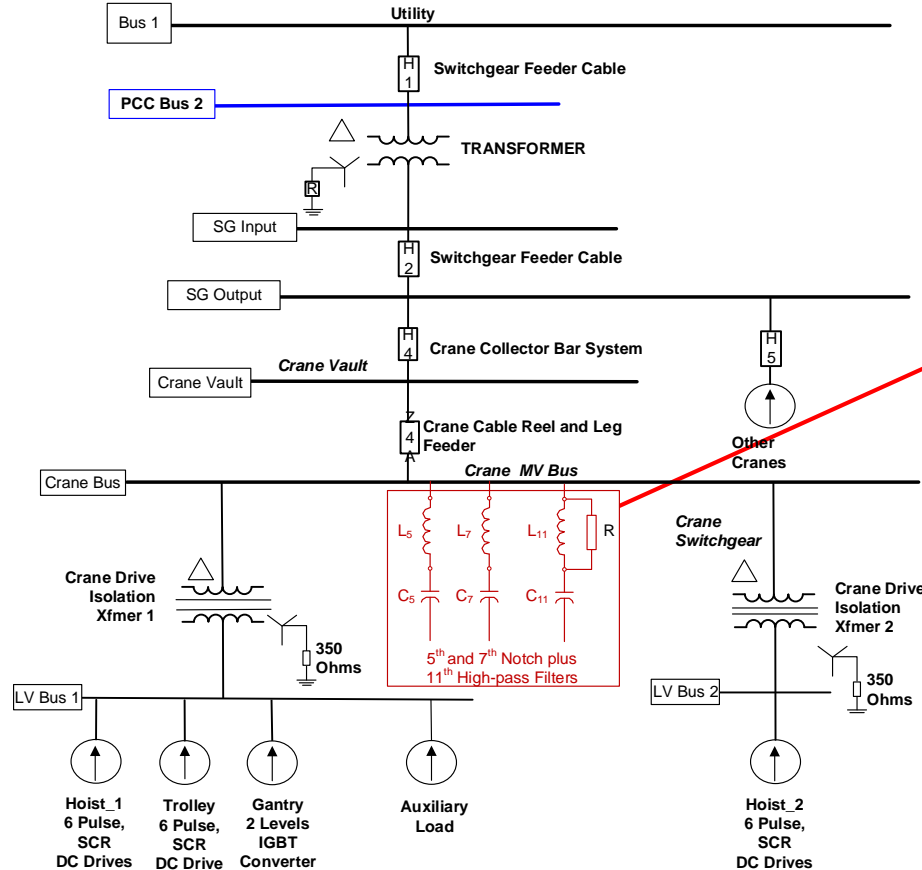
## Waveform



## Spectrum

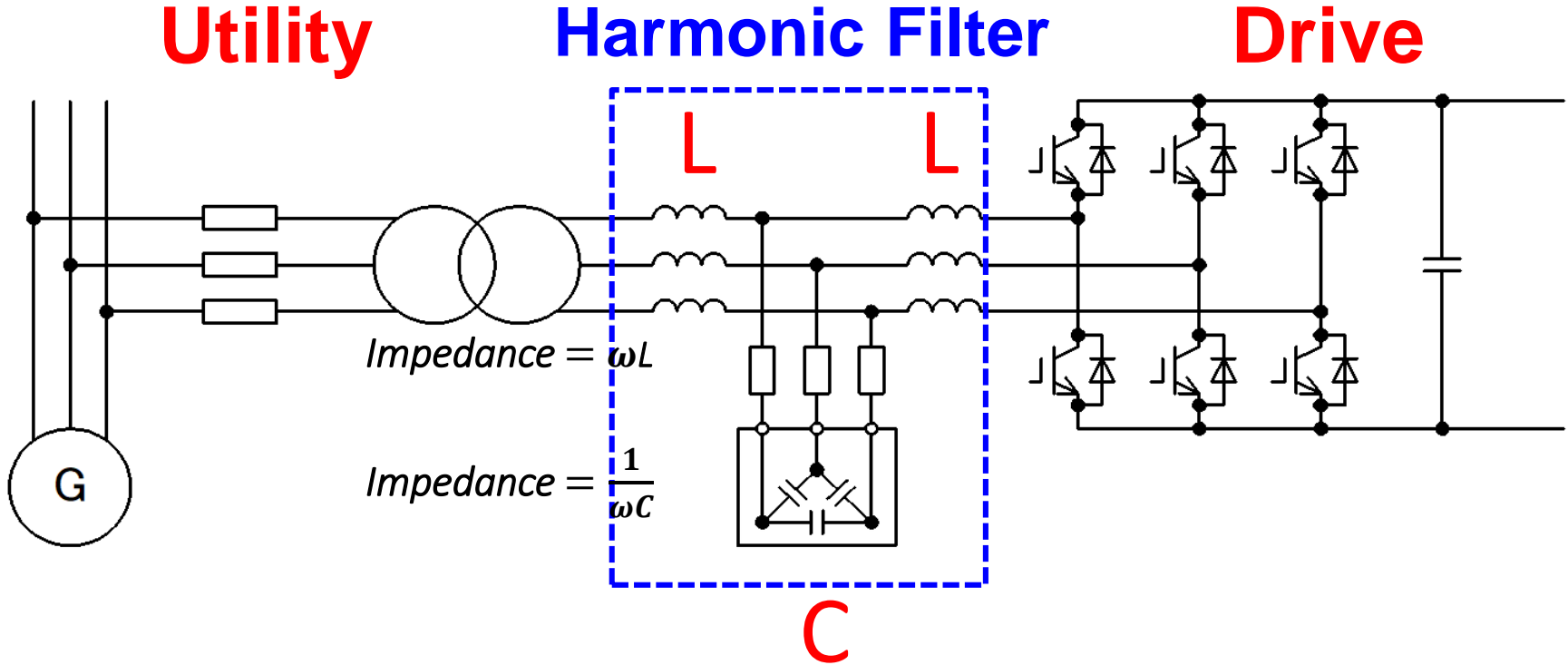


# DC Cranes Filter



**Filters at  
the MV Bus**

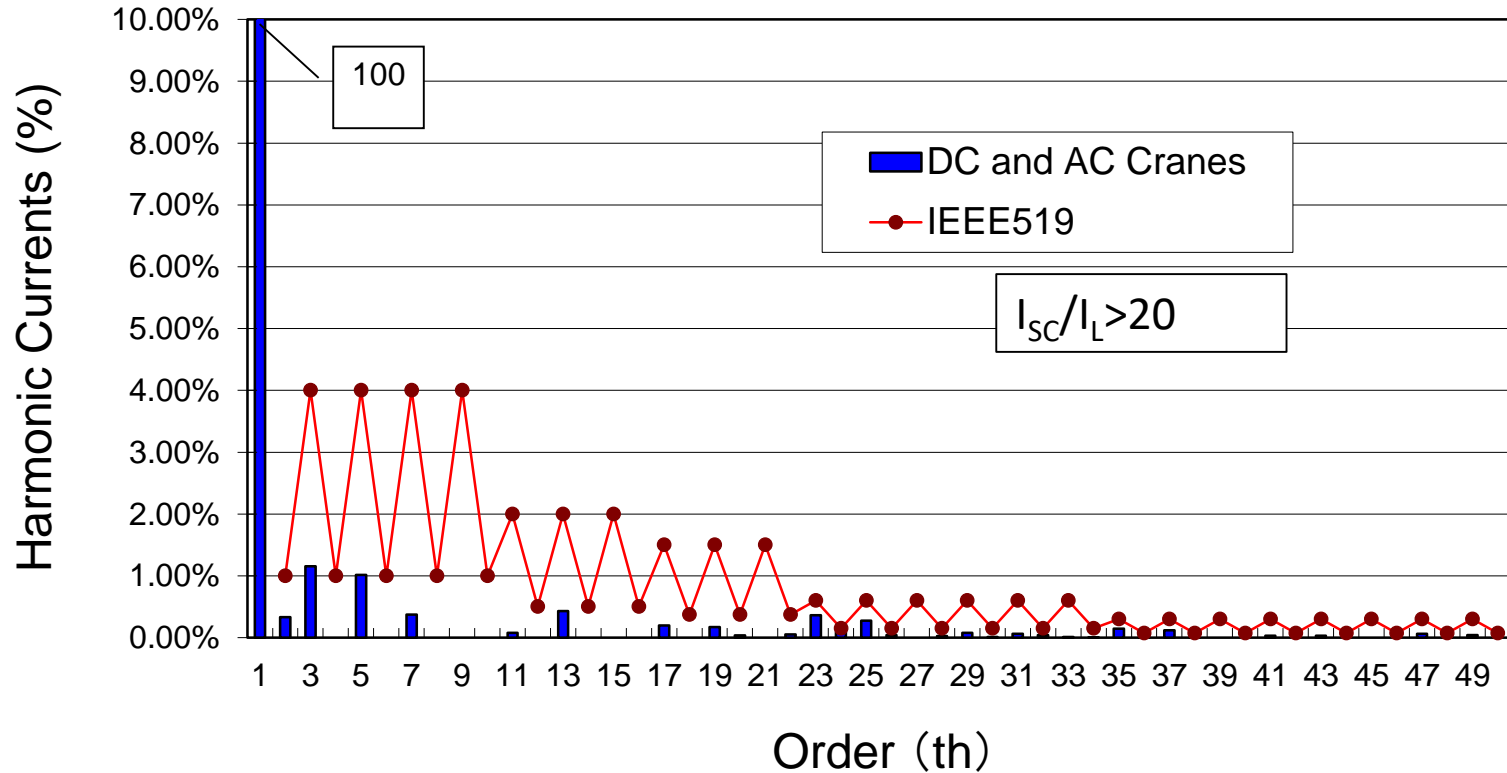
# AC Cranes Harmonic Filter



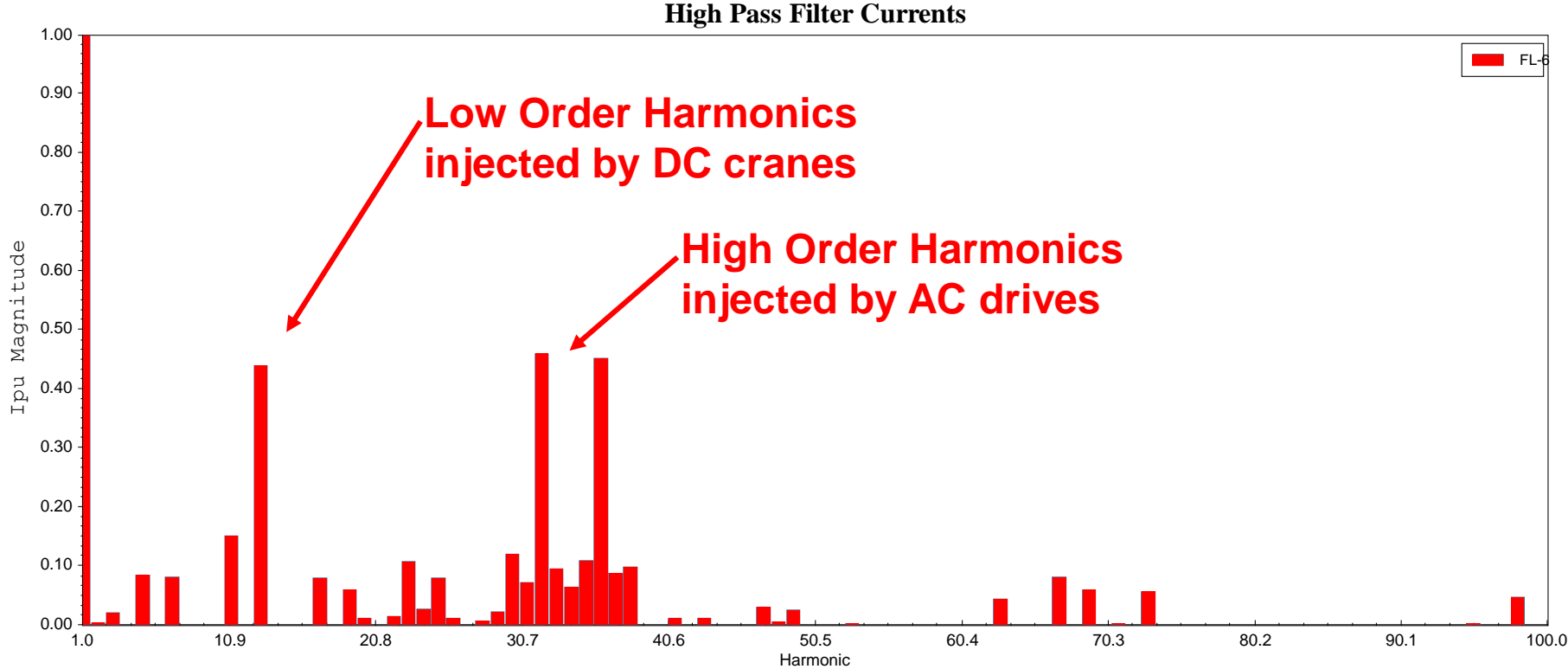


# Harmonic Spectrum at the PCC

## Harmonic Currents



# AC Crane, High Pass Filter Currents

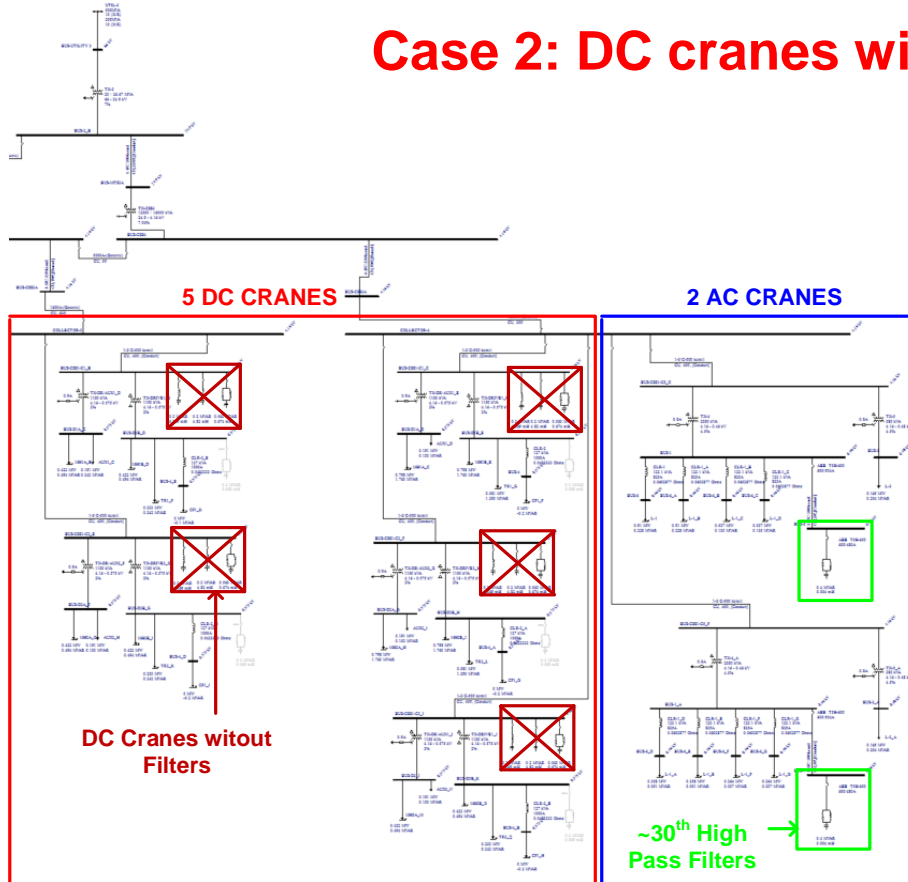


# Summary

- **DC drives inject low order harmonic currents with high amplitude.**
- **AC drives inject high order harmonic currents with moderate amplitude.**
- **Cranes with DC drives require Low harmonic order notch filters and a High Pass section, all connected at the MV bus.**
- **Cranes with AC drives require High Pass filter to attenuate high frequency harmonics**
- **Combination of these filters ensure compliance with IEEE std. 519 at the PCC.**

# DC Cranes and AC Cranes. Case 2

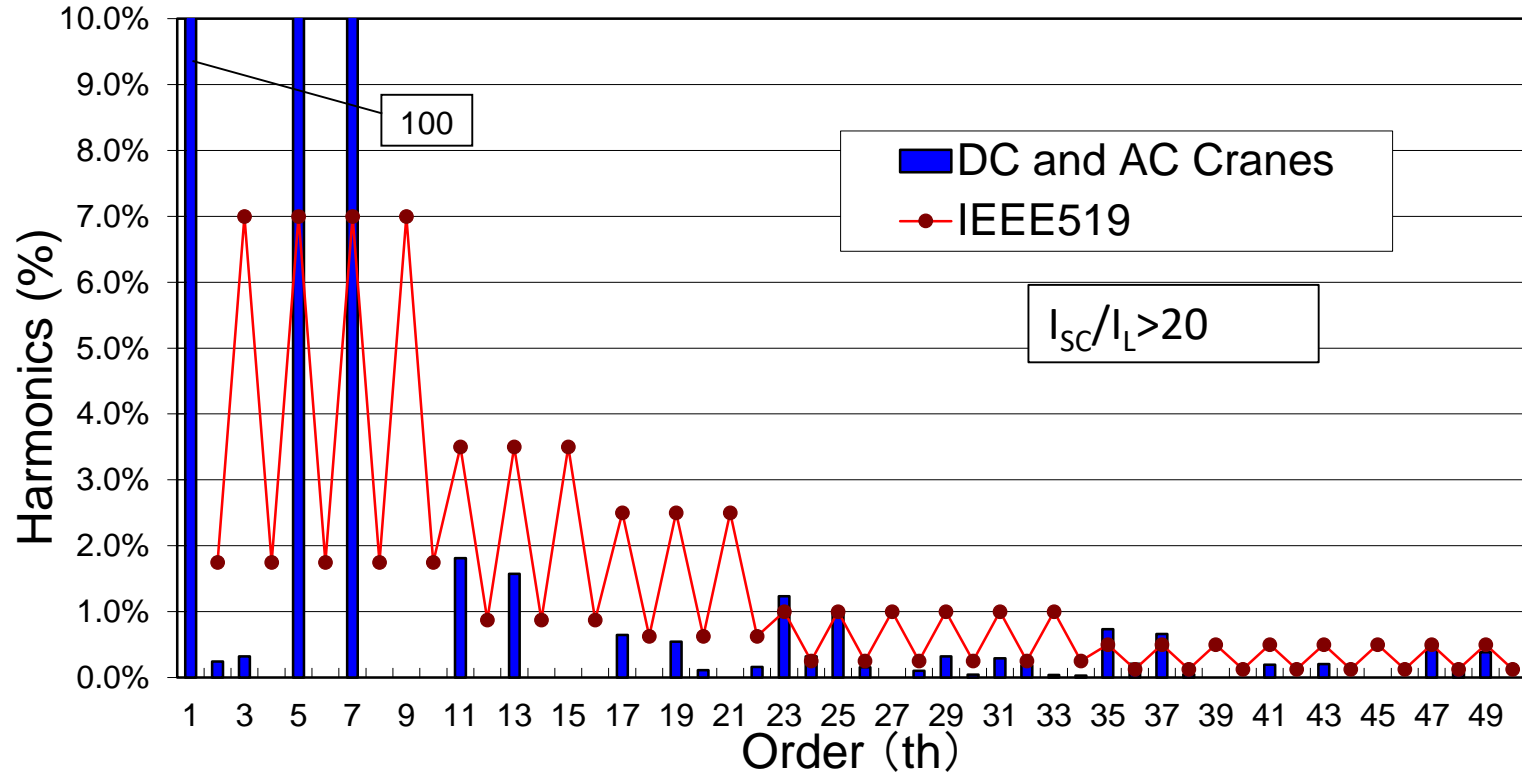
## Case 2: DC cranes without MV Filters.



**Notch and High Pass filters for DC cranes are disconnected.**

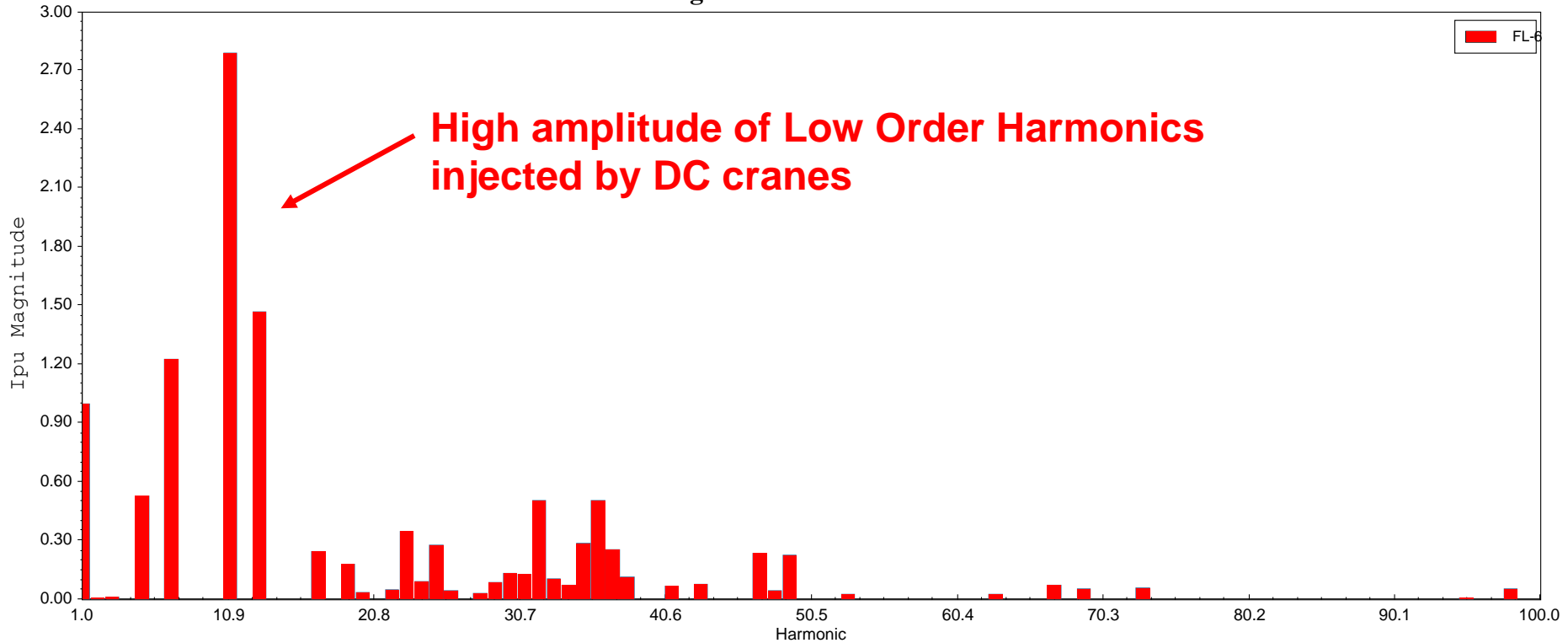
# Harmonic Spectrum at the PCC

## Harmonic Currents



# AC Crane, High Pass Filter Currents

High Pass Filter Currents



# Summary

- **When DC cranes operate without MV notch and high pass filters, the low frequency harmonics injected by the DC drives exceed the IEEE std 519 limits.**
- **Some of the low frequency harmonics injected by the DC drives are absorbed by the LV High Pass filters installed in the AC Cranes.**
- **In this example, the 11<sup>th</sup> harmonic current on the AC cranes filters is approximately 6 times higher when the DC cranes filters are disconnected.**
- **Due to high harmonic currents in the AC crane filters, protection devices will trip.**



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