

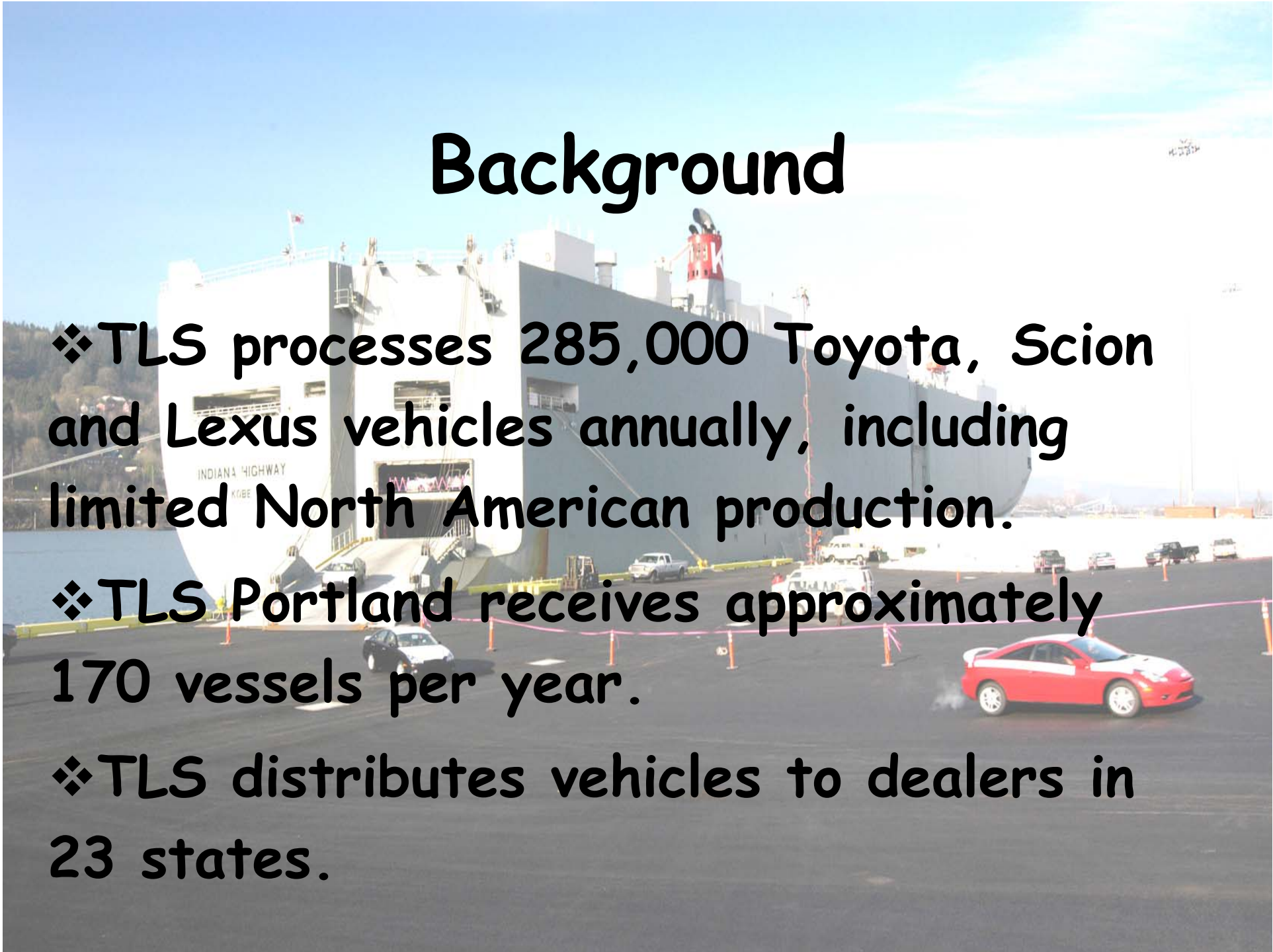


Toyota Logistics Services

**Portland Vehicle Distribution Center
Located on the Willamette River,
Port of Portland, Terminal 4**

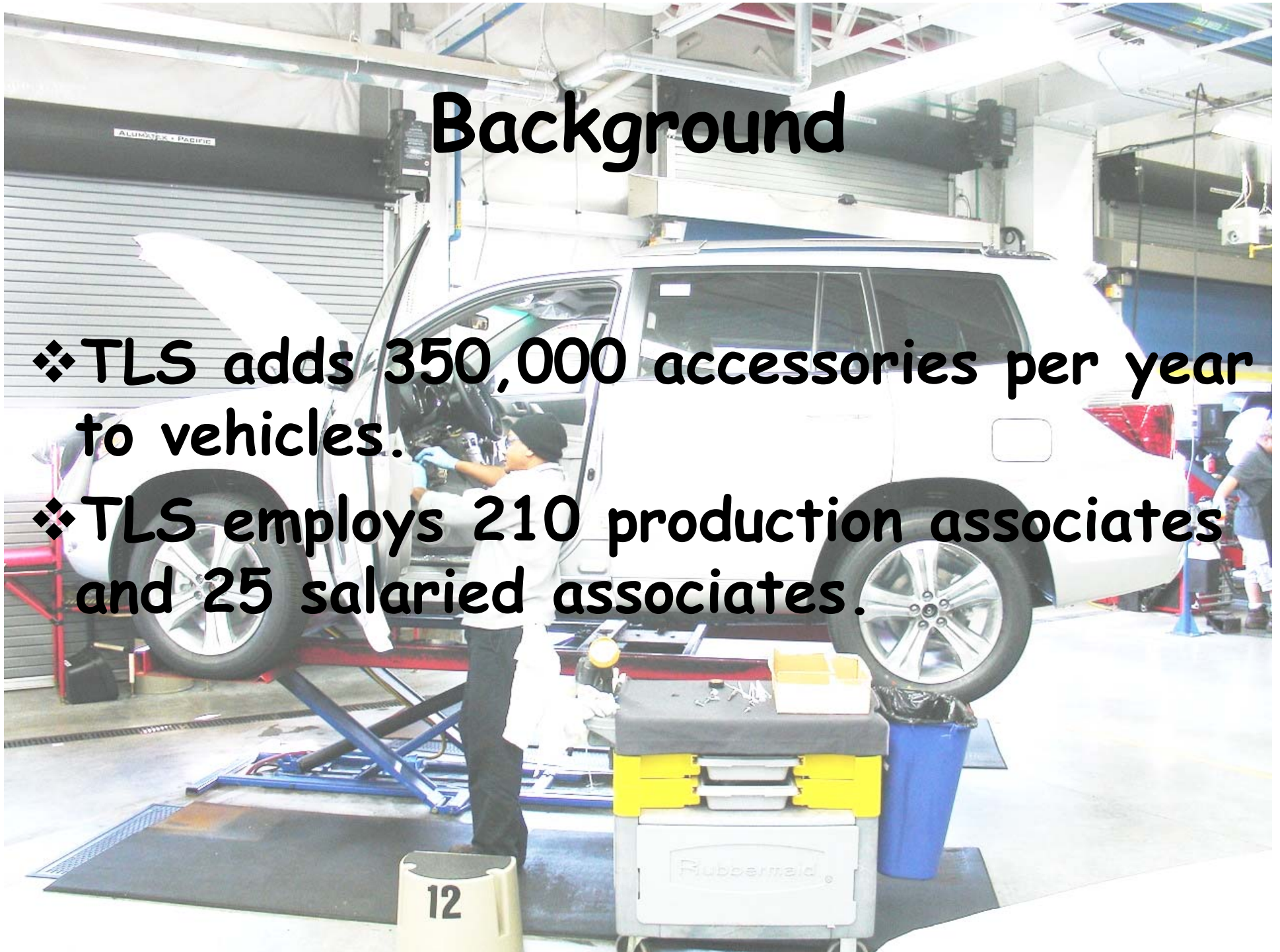
Background

- ❖ TLS processes 285,000 Toyota, Scion and Lexus vehicles annually, including limited North American production.
- ❖ TLS Portland receives approximately 170 vessels per year.
- ❖ TLS distributes vehicles to dealers in 23 states.



Background

- ❖ TLS adds 350,000 accessories per year to vehicles.
- ❖ TLS employs 210 production associates and 25 salaried associates.



Environmental Features

- ❖ Riverbank restoration and 1800 linear ft. bio-swale.
- ❖ LEED Gold certified building.
- ❖ ISO 14001 certified.
- ❖ Chemical management program.
- ❖ Industry leading recycling rate of 96%.
- ❖ 7.7 acres of native landscaping.

Riverbank Restoration

- ❖ Request from local government for an impactful environmental project.
- ❖ Integrated bio-swales into riverbank to provide for natural filtering, and cooling of rainwater runoff prior to entering the river.
- ❖ Natural Habitat

Sustainability

❖ ISO 14001 Certified

- Meet or exceed regulations
- Annual training
- SOP to eliminate or mitigate environmental risk
- Water and Energy efficiency
- Indoor environmental quality

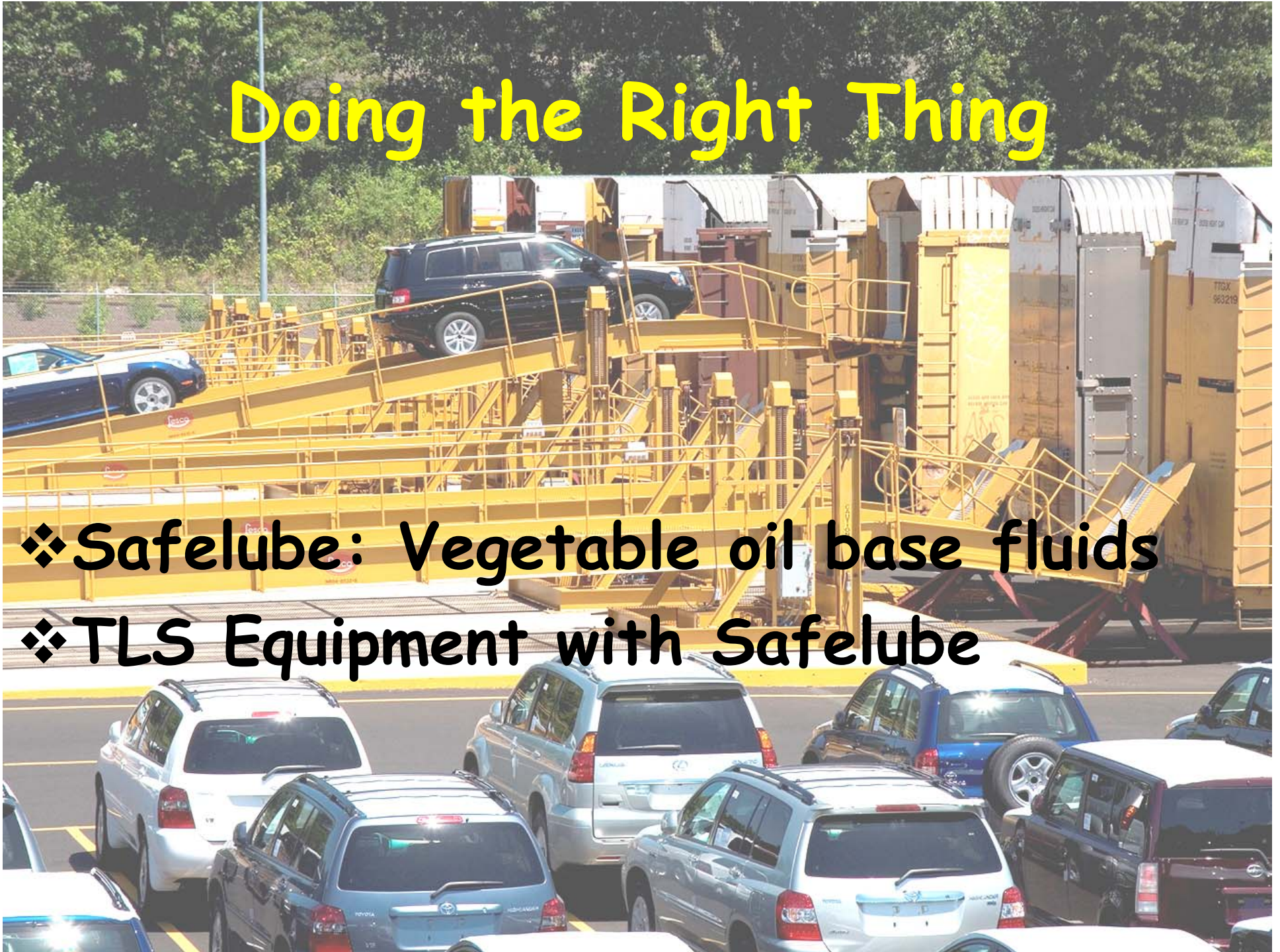
DUMP NO WASTE



DRAINS TO
WILLAMETTE RIVER

Doing the Right Thing

- ❖ Safelube: Vegetable oil base fluids
- ❖ TLS Equipment with Safelube



Recycling

- ❖ Facility designed to facilitate recycling.
- ❖ Recycling designed into parts delivery carts and installation SOPs.
- ❖ Parts bins and Recycling bins color standardization.



Recycling

- ❖ TLS Portland has had an employee driven recycling program since 1985.
- ❖ Compost collection new in 2007 (Green container).



Native Plants

- ❖ Suited to natural weather cycle.
- ❖ Reduced need for fertilizers and pest control.
- ❖ Hand weeding aided by a strong ground cover.

A man with glasses and a tan jacket is speaking at a podium. Behind him is a large grey ship with the name "BAL TIC HIGHWAY" on its side. The scene is outdoors with trees and a forested hill in the background.

Why Be Green?

- ❖ It makes Business Sense.
- ❖ It makes Sense for the Community.
- ❖ It's the Right Thing to do.

Questions?



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