Portland Vehicle Distribution Center
Located on the Willamette River, Port of Portland, Terminal 4
Background

- TLS processes 285,000 Toyota, Scion and Lexus vehicles annually, including limited North American production.
- TLS Portland receives approximately 170 vessels per year.
- TLS distributes vehicles to dealers in 23 states.
Background

- TLS adds 350,000 accessories per year to vehicles.
- TLS employs 210 production associates and 25 salaried associates.
Environmental Features

- Riverbank restoration and 1800 linear ft. bio-swale.
- LEED Gold certified building.
- ISO 14001 certified.
- Chemical management program.
- Industry leading recycling rate of 96%.
- 7.7 acres of native landscaping.
Riverbank Restoration

- Request from local government for an impactful environmental project.
- Integrated bio-swales into riverbank to provide for natural filtering, and cooling of rainwater runoff prior to entering the river.
- Natural Habitat
Sustainability

- ISO 14001 Certified
  - Meet or exceed regulations
  - Annual training
  - SOP to eliminate or mitigate environmental risk
  - Water and Energy efficiency
  - Indoor environmental quality
Doing the Right Thing

- Safelube: Vegetable oil base fluids
- TLS Equipment with Safelube
Facility designed to facilitate recycling.
Recycling designed into parts delivery carts and installation SOPs.
Parts bins and Recycling bins color standardization.
Recycling

- TLS Portland has had an employee driven recycling program since 1985.
- Compost collection new in 2007 (Green container).
Native Plants

- Suited to natural weather cycle.
- Reduced need for fertilizers and pest control.
- Hand weeding aided by a strong ground cover.
Why Be Green?

- It makes Business Sense.
- It makes Sense for the Community.
- It's the Right Thing to do.
Questions?

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