What have we tried?

- Coal inbound & outbound
- Floating diesel generators
- LNG – inbound & outbound
- LPG, butane, methanol
- CBR
Environmental Considerations

• Location considerations
• Transportation – local
• Community Concerns
• Infrastructure Improvements
Location Considerations

- Greenfield vs. facility conversion
- Shoreline vs. upland sites
- Proximity to community
Transportation
Community Concerns

- Carbon Footprint
- Social License to Operate (SLO)
- Well organized local opposition
- Quinault Indian Nation
- Permiteable?
- Coincide with environmental/regulator ethos
Infrastructure Enhancements

- Grade Separation
- Channel deepening/
  Navigation Improvements
- Rail upgrades
What has worked and why?

Biodiesel

- PC
- High oil price
- Coincided with enviro ethos
- Unique investor mindset
Compressed Natural Gas (CNG)
Compressed Natural Gas (CNG)
THINK BIG

4 separate fiber connections. 20” natural gas line to site. Water rights to 2.4 million gallons per day

300,000 sq. ft. manufacturing building for lease
50,000 sq. ft. warehouse for lease
Two-on-site power switch yards

Over 80,000 sq. ft. of Class A Office space

496 foot natural draft cooling tower

255,000 sq. ft. manufacturing building for lease

The Power To Transform Your Business

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Questions?

THANK YOU